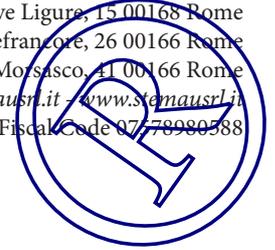




Wood Flooring Production

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VAT 01814361000 - Fiscal Code 0778980388



## LAMINATE FLOORING VICTY COLLECTION

TECHNICAL DATA SHEET In compliance with the provisions of the law Legislative Decree no. 206/2005 "regulations for consumer information"



**DESCRIPTION:** LAMINATE PLANK.  
**WEAR LAYER:**  $\pm 0,3$  mm OR  $\pm 0,5$  mm  
**BALANCE:** MELAMINE  
**SUPPORT:** HDF PANEL  
**FIXING SYSTEM:** CLICK, OR WITH GLUE BETWEEN JOINTS  
**PACKING:** 5 OR 8 OR 9 BOARDS  
**PACKAGE WEIGHT:** FROM ABOUT 14,00 Kg TO ABOUT 30,00 kg  
**USE:** FOR INDOOR ENVIRONMENTS ONLY  
**ACCESSORIES FOR INSTALLATION AND MAINTENANCE:** CUSHIONING MAT OR INSULATING MAT WITH VAPOR BARRIER, PROFILES, SPECIFIC DETERGENTS, SKIRTING BOARD.

**EUROPEAN STANDARD:** UNI EN ISO 10874  
**MARKING:** CE

Laminate flooring is made up of a layer of wood fibres, pressed at high temperatures and held together by very high quality resins, on which a thin surface of highly sophisticated printed plastic is applied, that reproduces the grain and colors of the wood, finished with a protective varnish (melamine resin), that makes it waterproof and scratch resistant.

It is quick and easy to lay, it is resistant to stains, shocks and abrasion.

Its resistance is divided in domestic use, that has 3 classes (AC1, AC2, AC3), and commercial use, that has 4 classes (AC3, AC4, AC5, AC6).

As the resistance increases, the price increases, that is also influenced by the thickness which varies from 6-7 mm for low-end products, to 8-9 mm for medium-range products and 10 mm for high-end products.

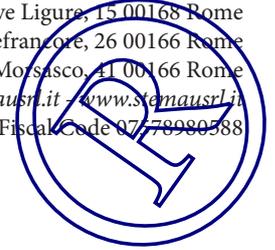
**ABRASION RESISTANCE CLASS:** AC3 or AC4 or AC5

**USE CLASS:** 23 - 31 (DOMESTIC - COMMERCIAL) or 23 -32 (DOMESTIC - COMMERCIAL) or 23 -33 (DOMESTIC - COMMERCIAL)



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## LAMINATE FLOORING VICTY COLLECTION

### Storage

The product must absolutely be stored with intact and closed packaging in covered and dry environments with a controlled temperature between 13°C and 29°C or at an average temperature of 21.1°C. If the product is stored outside of this interval before laying, it is advisable to acclimatize the material for the previous 48 hours in the same rooms where it will be laid.

### Laying

It is advisable to let the material, in intact and closed packaging, acclimate for at least 48 hours in the environment in which it will be installed. Inspect all planks for damage prior to installation. If you have any doubts about the fit or finish of the product or if there is damage due to impact, tearing or abrasion, contact the Company. No complaints are accepted for floors that have been cut and/or laid.

To minimize the variation in tone, open several boxes at the same time, mix and lay the boards taking care to match them.

The installation is only floating. Never secure the planks to the floor when using the floating installation method.

The substrate must be solid, stable, dry, clean and well levelled.

Cement screeds must be smooth, dry, clean and free from any foreign material such as dust, wax, solvents, paint, grease, oils and old adhesive residues. The surface must be hard and compact and free from dust or flaking.

New concretes must be dry. The maximum level of humidity allowed during installation is 65%.

Before laying the floor, it will be necessary to make sure that there is no rising damp in the laying environment, as, being made of wood fibre, it could swell. When laid correctly it will not sag or lift.

To soundproof, insulate, to avoid inconveniences created by rising damp and therefore to prolong the useful life, the floor must be supported by a sound-absorbing mat or with an integrated vapor barrier.

On the perimeter adjacent to the walls, a space of at least 8 mm must always be left between the wall and the floor, to allow the floor to "float", expand with changes in ambient and climatic temperature, and therefore it must absolutely not be anchored with nails or screws.

Underfloor heating is allowed both hydraulic and electric.

The product is quick and easy to assemble and the floating installation is click-based. The elements are tapped into each other by means of special male-female hooks.

It is also suitable for "do-it-yourself" installation, although it is always advisable to contact specialized personnel.

The product is designed, manufactured and tested to meet all specific standards, when installed in a workmanlike manner.

### Composition

The product consists of a layer of wood fibers, pressed at high temperatures and held together by very high quality resins, on which a thin surface of highly sophisticated printed plastic is applied, that reproduces the grain and colors of the wood, finished with a protective varnish (melamine resin), that makes it waterproof and resistant to scratches and impacts.

### Maintenance

For good maintenance of a Laminate floor it is advisable to remove dust and dirt with a vacuum cleaner, or with a broom with soft bristles, or with an electrostatic dust-catching cloth and wash it with a soft cloth moistened with water and vinyl cleaner for floors, without solvents, bleach or ammonia.

Avoid contact with any foamy products or substances, both chemical and natural, which are abrasive, acidic and corrosive.

Do not use steam machines, as they can deform the floor or leave streaks that are difficult to remove.

Have a mat at the entrance to reduce dirt and debris from shoes.

Extraordinary maintenance must be performed by specialized personnel who comply with the general safety regulations.

### Disposal

The flooring can't be dispersed in the environment, but entrusted to public waste disposal systems.

### Warnings

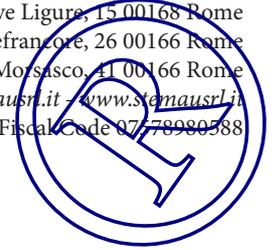
It is absolutely forbidden to use the product as a structural component or in environments different from the ones indicated, change the product, use different ways of lay down respect to the ones indicated, use glues for fixing, use different clean product respect to the ones indicated.

The Firm is not responsible for accident or damages as a result of inappropriate use of the products, as well as the even partial non-compliance with safety standards and intervention procedures.



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## LAMINATE FLOORING VICTY COLLECTION

### ■ Advice after laying

- provide a doormat at the entrance to the house, kept clean, to remove dust and abrasive particles from the soles of the shoes
- thoroughly clean the soles of the shoes on the doormat
- clean the floor surface thoroughly with neutral detergent products specific for laminates, or using a well wrung out cloth moistened with water
- place the felt pads under the feet of the chairs and furniture
- falling sharp or otherwise pointed objects cause scratches and gouges
- the stay of animals could cause the formation of furrows, scratches, stains and halos
- for objects and furniture with wheels, make sure they are equipped with rubber wheels
- the fall of embers and open flames causes the formation of burns
- too low floor humidity causes shrinkage, too high humidity causes swelling (thermal expansion)
- in the event of a fall/spill of water or liquids in general on the floor, immediately remove the liquid with an absorbent cloth and then proceed with cleaning the stained area with a cloth slightly moistened with water

### ■ Cleaning and maintenance

For good maintenance of a wooden floor, you observe the following precautions and tips.

#### ORDINARY MAINTENANCE

- provide a doormat at the entrance to the house, kept clean, to remove dust and abrasive particles from the soles of the shoes
- thoroughly clean the soles of the shoes on the doormat
- ordinarily remove the dust with a mop or an electrostatic dust-catching cloth or with a vacuum cleaner
- usually wash the floor with a damp cloth (well wrung out) with water and a neutral or specific floor cleaner for laminate, non-foaming or aggressive
- never wash with boiling water and/or steam-producing appliances and never use solvents, bleach or ammonia
- avoid contact with any foamy product or substances, both chemical and natural, which are abrasive, acidic and corrosive

#### EXTRAORDINARY MAINTENANCE

After years and years of daily use, the floor may look worn or damaged.

For extraordinary maintenance of the walking surface, it is advisable to contact expert and qualified personnel, who comply with the general safety standards and who carry out the typical phases of removing and replacing damaged elements.

